



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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647.7601

Job Sheet 178050



Part No: 647.7601

Job Qty: 6 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

007287

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-1	6	JAN 03 2019
110	Packaging	6 pcs		5/31/18	0.00	0.00	Packaging1-1	9-89	36
120	Small Fab	6 pcs		5/31/18	0.00	1.97	Small Fab-1		36
130	QC	6 pcs		5/31/18	0.00	0.00	QC5		JAN 14 2019
140	Packaging	6 pcs		5/31/18	0.00	0.00	Packaging3-1	9-89	JAN 28 2019
150	QC21-SA	6 Ea		5/31/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-89

JAN 29 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7611	Lower Deflector	6 Ea (1 ea)	90-Start up Operation	5115684
647.7612	Breakaway Tip	6 pcs (1 ea)	90-Start up Operation	5105275 x4 511684 x2
MS20470AD6-14	Rivet	12 Ea (2 ea)	90-Start up Operation	11136643

Job Allocations



Container No: S141557

Part: 647.7601

Job No: 178050

Serial No/Batch: S141557

Revision:
Inspector:
Exp Date:
Instructions:

Dart
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CANADA
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Required	Inventory	Allocated
6	46	0
	54	0
	294	0

S

e found.

Plex 1/3/19 8:32 AM dart.quirion.sonia

Date: 01/03/19